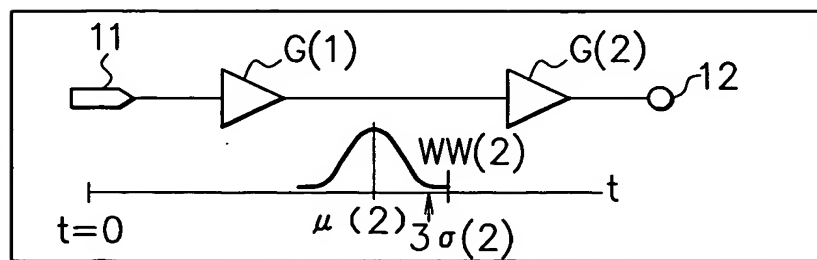
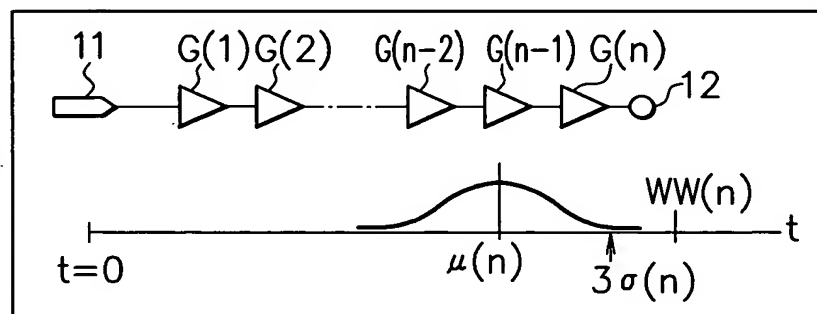


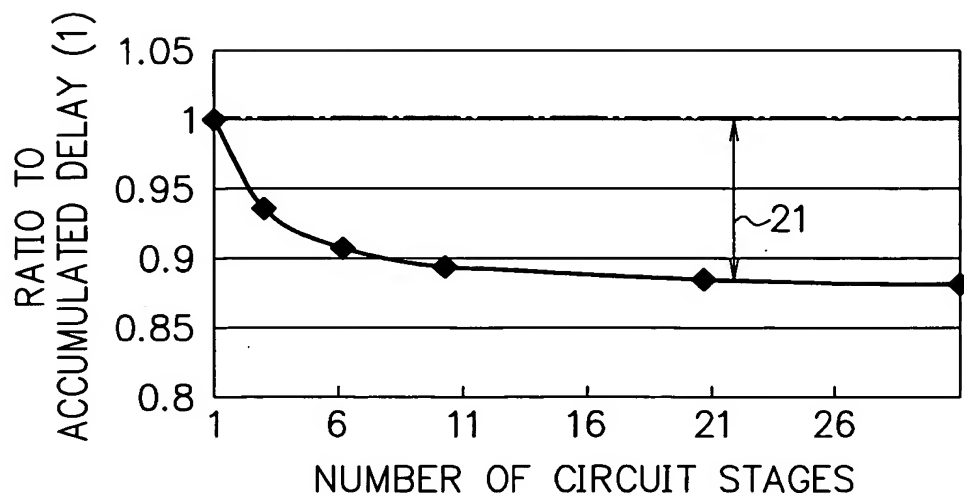
F I G. 1A



F I G. 1B



F I G. 2



F I G. 3

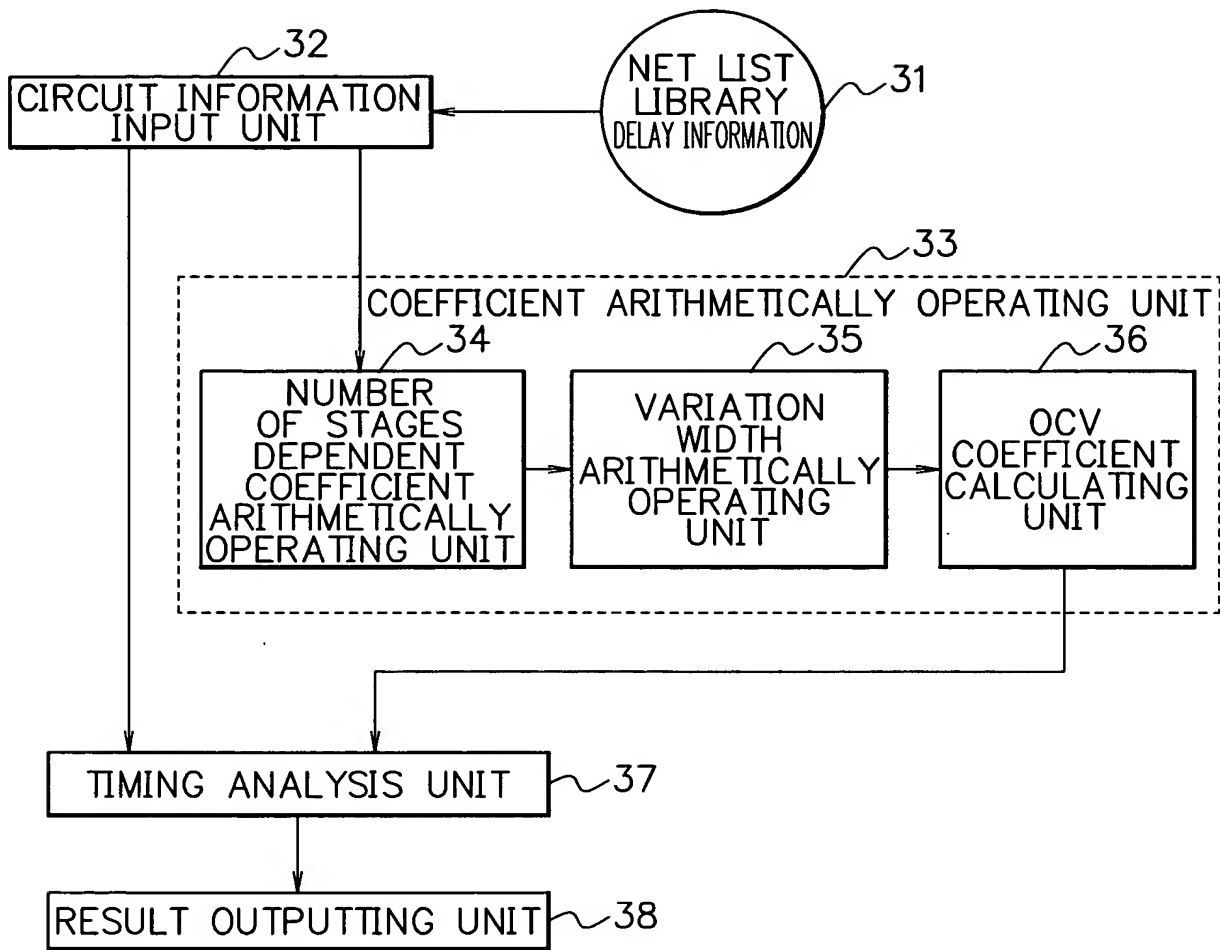


FIG. 4

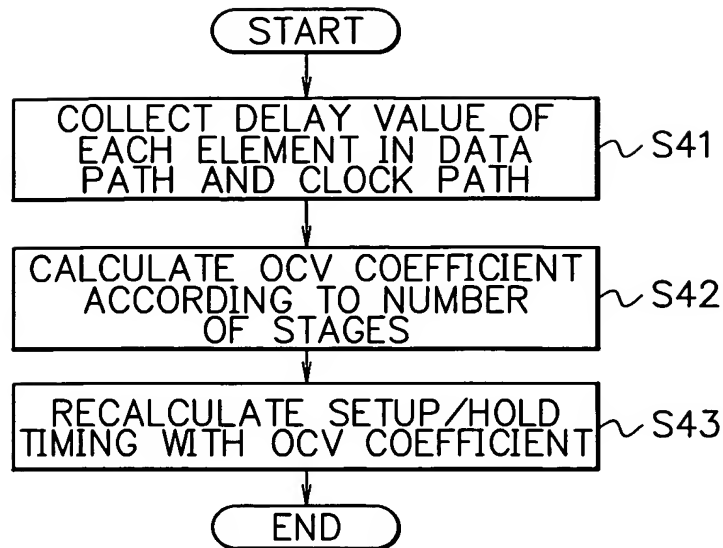
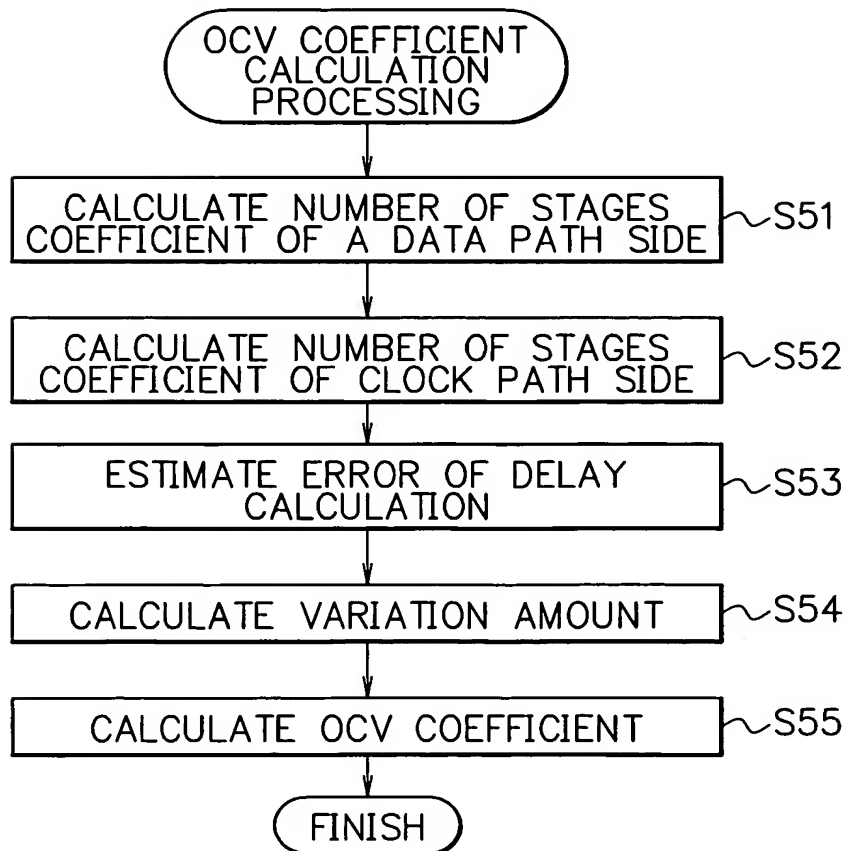
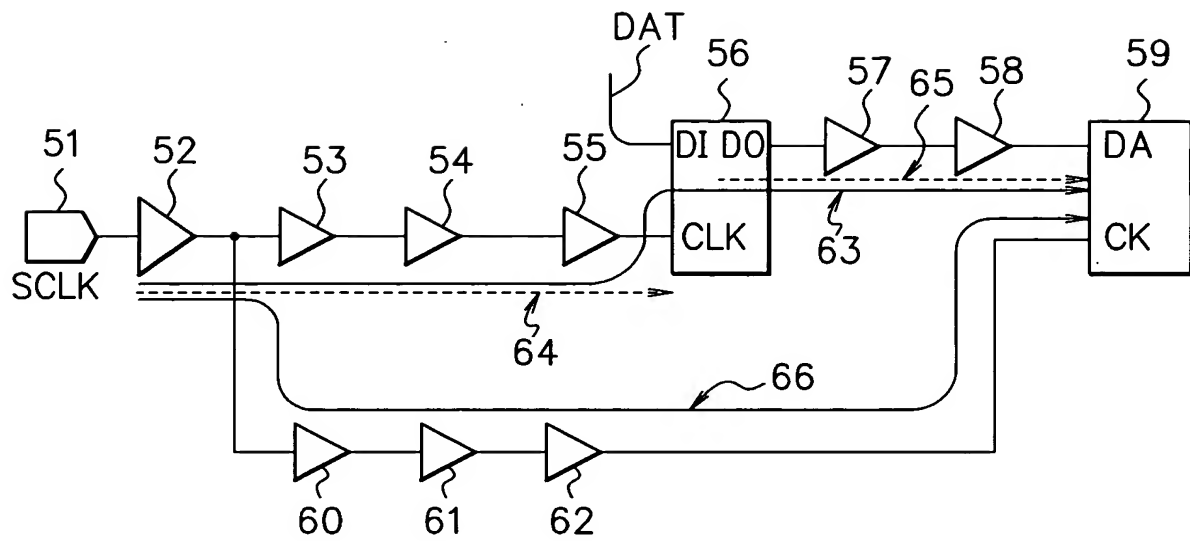


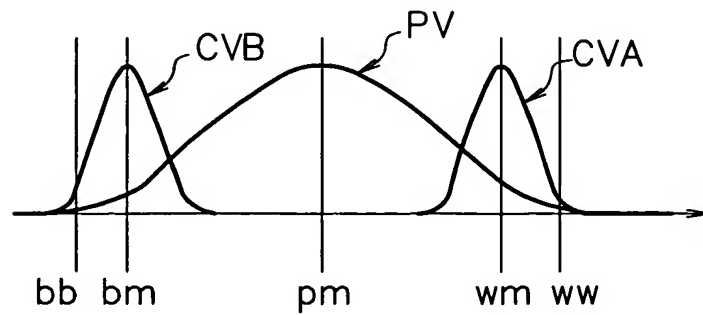
FIG. 5



F I G. 6A



F I G. 6B



F I G. 7

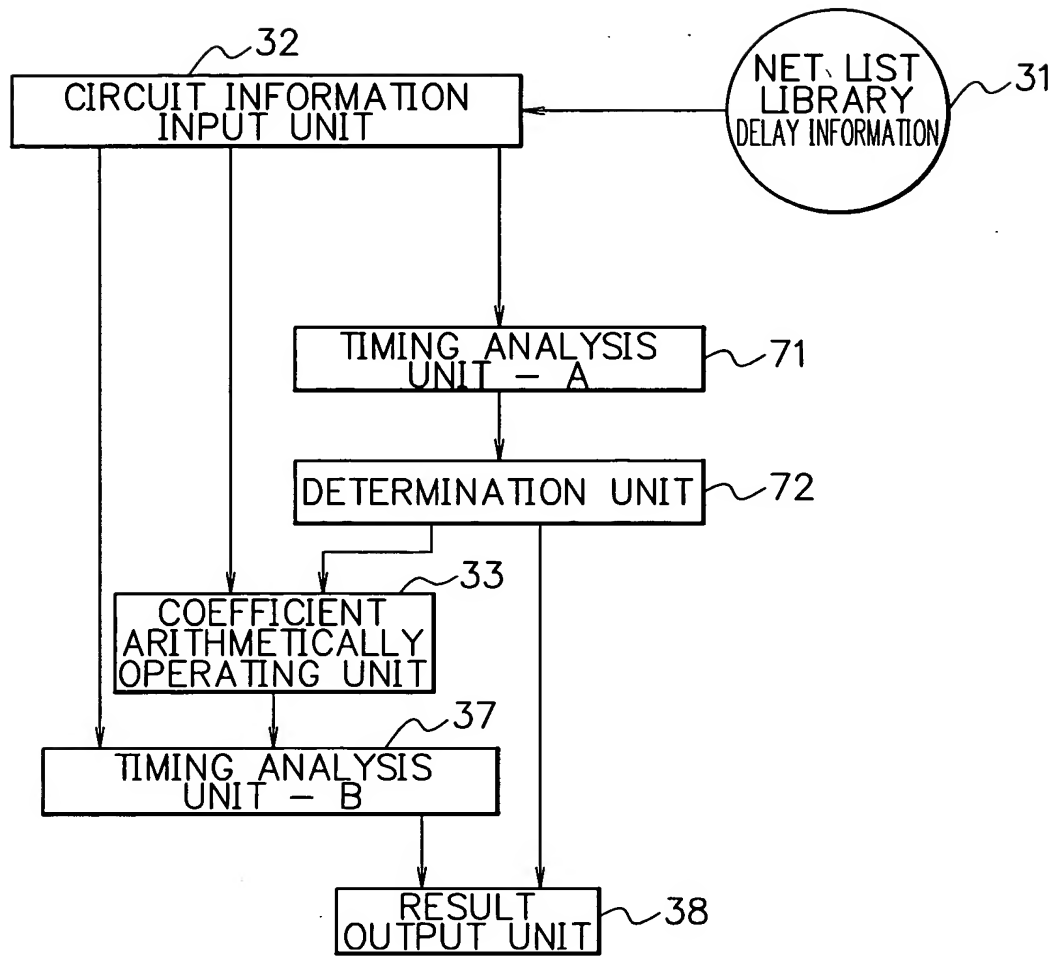
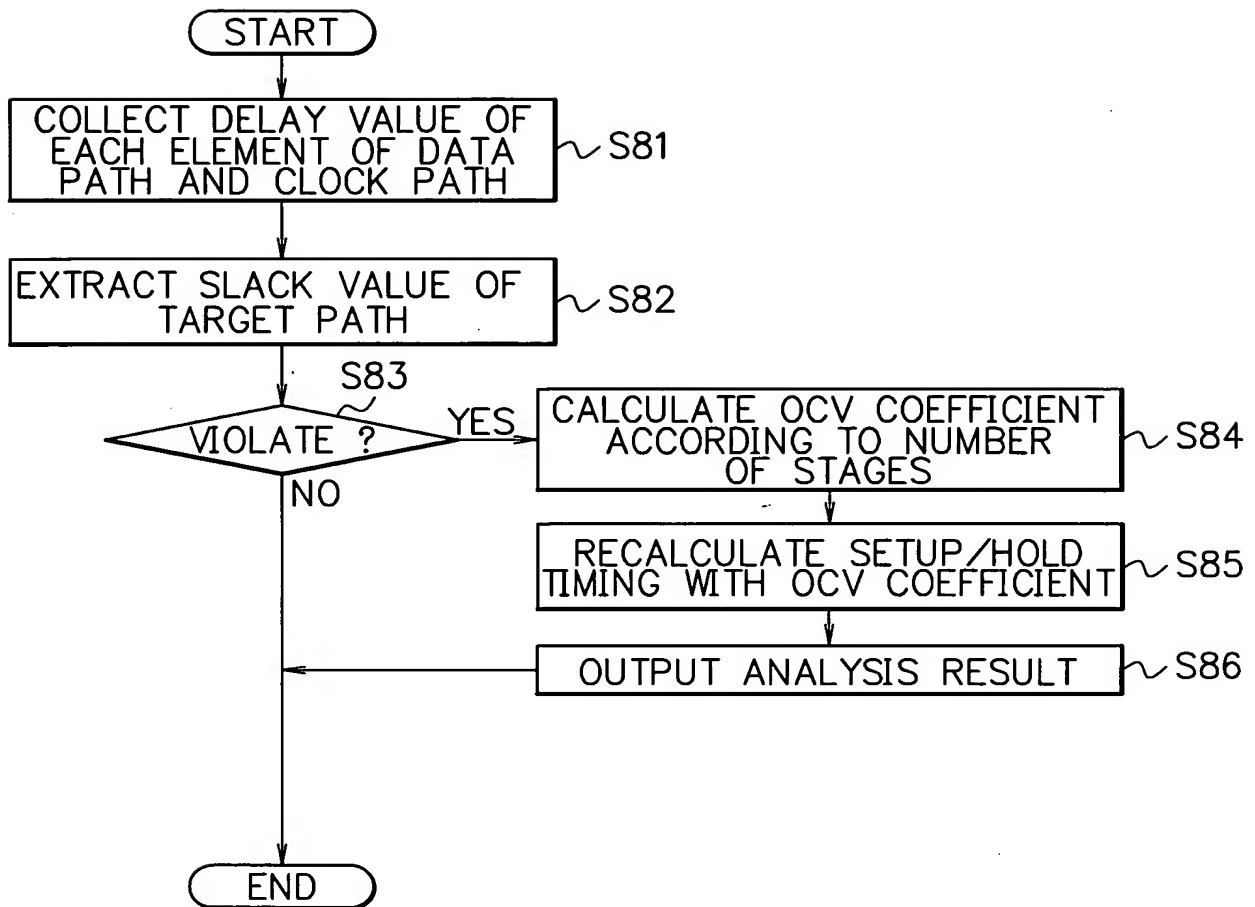


FIG. 8



F I G. 9A

NUMBER OF STAGES	1	3	5	10	20	40
Kn_max	1	0.94	0.92	0.90	0.89	0.88
NUMBER OF STAGES	1	3	5	10	20	40
Kn_min	1.00	1.08	1.11	1.13	1.15	1.16

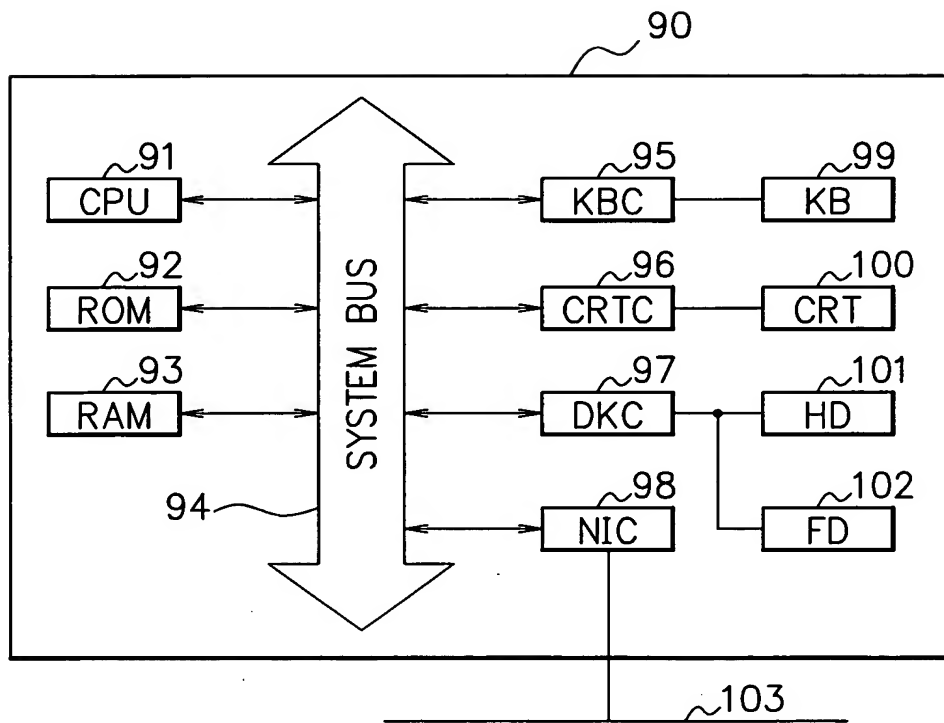
F I G. 9B

Kn_max						
BETWEEN FFS	CK					
	1	3	5	10	20	40
1	0.98	0.95	0.93	0.91	0.89	0.88
3	0.93	0.92	0.91	0.90	0.89	0.88
5	0.91	0.90	0.90	0.89	0.89	0.88
10	0.89	0.89	0.89	0.88	0.88	0.87
20	0.87	0.87	0.87	0.87	0.87	0.87

F I G. 9C

Kn_min						
BETWEEN FFS	CK					
	1	3	5	10	20	40
1	1.03	1.07	1.09	1.12	1.14	1.16
3	1.09	1.10	1.11	1.13	1.14	1.16
5	1.12	1.12	1.13	1.14	1.15	1.16
10	1.14	1.14	1.15	1.15	1.15	1.16
20	1.16	1.16	1.16	1.16	1.17	1.17

F I G. 10



F I G. 11
PRIOR ART

